# Influence of Current Collapse due to V<sub>ds</sub> Bias Effect on GaN-HEMTs I<sub>d</sub>-V<sub>ds</sub> Characteristics in Saturation Region

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# **Keywords**

 $\ll$ Gallium Nitride (GaN) $\gg$ ,  $\ll$ Double pulse test $\gg$ ,  $\ll$ Device characterisation $\gg$ ,  $\ll$ Switching losses $\gg$ ,  $\ll$ Threshold voltage shift $\gg$ 

# Abstract

A new method is proposed in this paper to investigate the influence of current collapse effect on the  $I_d$ - $V_{ds}$  characteristics of GaN-HEMTs in high voltage region based on a modified H-bridge circuit. The measured  $I_d$ - $V_{ds}$  characteristics with and without the  $V_{ds}$  bias are compared, which shows the effect of charge trapping due to the  $V_{ds}$  bias on device  $I_d$ - $V_{ds}$  characteristics in saturation region. These data will be used for a device model including the current collapse effect in full  $I_d$ - $V_{ds}$  region.

# Introduction

Gallium Nitride High-Electron-Mobility Transistors (GaN-HEMTs) are strong candidates for high-powerdensity and high-efficiency power converters due to the fast switching speed and low power losses. To accurately model the switching transients of high voltage GaN-HEMTs, an appropriate drain-current versus drain-source voltage  $(I_d-V_{ds})$  characteristics covering the entire switching trajectory is indispensable. However, the  $I_d$ - $V_{ds}$  characteristics provided by the datasheet are only in low  $V_{ds}$  voltage region of few volts which cannot predict the high voltage switching trajectory. The reason is that most of the  $I_d$ - $V_{ds}$ characteristics are measured by curve tracer, which is not suitable for high voltage measurement due to the equipment power limitation. Moreover, GaN transistors suffer from the current collapse effect due to the trapped electrons in device structures induced by the off-state  $V_{ds}$  bias, on-state  $V_{gs}$  bias and hot electrons, which degrades device characteristics resulting in the increased dynamic on-state resistance  $(R_{dson})$  and the threshold voltage  $(V_{th})$  shift [1], [2]. Many research work focused on the device dynamic  $R_{dson}$  degradation in Ohmic region, which increases device conduction losses [3–5]. But there is not much reported data for this characteristics degradation under saturation region, which though is highly relevant to the device switching waveforms and switching losses. The impact of current collapse on the device turn-on losses are reported in [6], which may be attributed to a positive  $V_{th}$  shift, but there is no quantitative study on characteristics shift. This characteristics shift will have an impact on device switching transients, which may increases switching losses, trigger sustained oscillation etc [10]. Furthermore, the main advantage of GaN-HEMTs is the high frequency application so the influence of current collapse effect on device switching transients deserve much attention. Consequently, it is necessary to have a method to construct the  $I_d$ - $V_{ds}$  characteristics of GaN-HEMTs in high voltage region and investigate the current collapse degradation in saturation region.

This work proposes a new method to measure the  $I_d$ - $V_{ds}$  characteristics of GaN-HEMTs in high voltage region, which is based on a modified H-bridge to control the  $V_{ds}$  initial voltage bias. The  $I_d$ - $V_{ds}$ characteristics are extracted from the turn-on switching waveforms during the whole Miller plateau. In order to reduce the influence of circuit parasitic inductance ( $L_{para}$ ) and device output capacitance ( $C_{oss}$ ) on measurement results, a large turn-on gate resistance ( $Rg_{on}$ ) is used to slow down the switching-on speed. The  $I_d$ - $V_{ds}$  characteristics are compared between a fresh device, referred to as unbiased (short: ub) and a device after  $V_{ds}$  voltage bias (short: b), which are recorded respectively as  $I_d$ - $V_{ds}^{ub}$  and  $I_d$ - $V_{ds}^{b}$ characteristics to demonstrate the  $V_{ds}$  bias effect. The paper is constituted by following parts. At first, the proposed experimental setup to measure the high voltage  $I_d$ - $V_{ds}$  characteristics are presented. Afterward, the influence of circuit  $L_{para}$  and device  $C_{oss}$  on measurement results as well as device self-heating are analysed. In the third section, the measured  $I_d$ - $V_{ds}^{ub}$  and  $I_d$ - $V_{ds}^{b}$  characteristics are compared, in which a positive shifted  $V_{th}$  and the decreased current in high-voltage saturation region are observed. The paper is concluded at last with a discussion on future work.

# **Experimental setup**

To investigate the influence of current collapse of GaN-HEMTs on saturation region, it is essential to have an experiment that can not only measure the high voltage  $I_d$ - $V_{ds}$  characteristics but also control the  $V_{ds}$  initial bias, which is highly related to current collapse effect aforementioned. Several research works have focused on constructing the  $I_d$ - $V_{ds}$  characteristics of SiC MOSFETs in high voltage region based on the double-pulse test [7], [8]. In [7], the high voltage  $I_d$ - $V_{ds}$  characteristics are constructed from measured  $I_d$  and  $V_{ds}$  points, where  $V_{gs}$  equals to the Miller plateau voltage  $(V_{pl})$ . The drawback is that only one data point can be acquired per test and each test requires different settings to obtain different  $V_{ds}$  and  $I_d$  values. More importantly, this method do not control initial  $V_{ds}$  bias of the DUT, which is not suitable for GaN-HEMTs characterization because the initial  $V_{ds}$  bias can affect device characteristics as mentioned before. In [9], a circuit to control the initial  $V_{ds}$  bias induced trapping effect of GaN-HEMTs in conventional DPT is proposed, but the impact on full  $I_d$ - $V_{ds}$  characteristics of the device is not mentioned. Overall, two advantages of the proposed method are that the initial  $V_{ds}$  voltage bias can be controlled to avoid the  $V_{ds}$  trapping effect and less tests are required as only  $I_d$  needs to be adjusted during each test.

The experiment board consists of a main DPT board and an auxiliary board as shown in Fig. 1(a), which is proposed in [10] at first. Point A and B are not hard-connected as the conventional DPT board, which can be separated by the  $T_H$  to avoid the initial drain bias of DUT. Hence, this experiment board supports two test modes as detailed below.

### **Conventional DPT mode**

Under this mode points A and B in Fig. 1(a) are connected, therefore, the experiment board will work in the conventional DPT mode. The top-side device  $T_1$  works as a freewheeling diode by shorting the gate and source terminal. The voltage drop and current flowing through the DUT are  $V_{ds}$  and  $I_d$  respectively.

The DUT is controlled by a double-pulse signal  $V_g$  as shown in Fig. 1(b). From  $t_0$  to  $t_1$ , the DUT is in turn-off state undertaking DC source voltage, called the initial drain bias. At  $t_2$ , the inductive load is charged and  $I_d$  is the same as load current  $I_L$ , which can be calculated by equation (1):

$$I_d = I_L = V_{DC} \times \frac{t_{on}}{L} \tag{1}$$

In eq(1), L is the load inductance and  $t_{on}$  equals to  $t_2 - t_1$ . The time interval between  $t_2$  and  $t_3$  is short, and the load current is freewheeling through transistor  $T_1$  during  $t_2 - t_3$ . Thus, the turn-off and turn-on switching transient of the DUT at same current and voltage can be observed at  $t_2$  and  $t_3$ . Moreover, the commutation speed at turn-on and turn-off of the DUT can be adjusted by using different gate resistor  $Rg_{on}$  and  $Rg_{off}$ . However, the DUT under this mode undertakes  $V_{ds}$  voltage bias before the test is

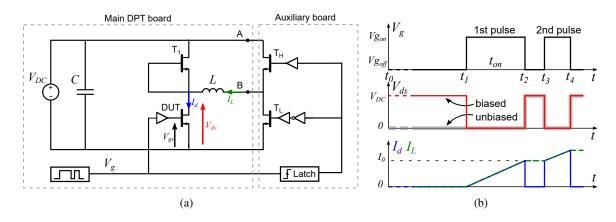


Fig. 1: Experimental setup. (a) Schematic of experimental setup. (b) Typical waveforms of experimental setup.

started at  $t_1$ , therefore, the obtained DUT turn-on and turn-off switching waveforms include the  $V_{ds}$  bias effect [11]. To compare with the switching waveforms without  $V_{ds}$  bias effect, an unbiased mode of the modified DPT will be introduced below.

### **Unbiased DPT mode**

When A and B in Fig. 1(a) are separated by auxiliary board, the experiment board will work in unbiased DPT mode. The top-side device  $T_H$  in auxiliary board is synchronously controlled with DUT by  $V_g$  while the low-side device  $T_L$  is complementary to the  $T_H$  by adding a NOT gate in the driver side. Before test starting (during  $t_0 - t_1$ ), DUT and  $T_H$  are in off-state and  $T_L$  is turned on, so the DUT is free of the initial drain bias since  $T_H$  blocks  $V_{DC}$  for the DUT. Afterward, during the rising edge of the first pulse at  $t_1$ , the transistors in auxiliary board are latched ( $T_H$  and  $T_L$  are in on and off state respectively) and the modified DPT board will resume to conventional DPT operation as shown in Fig. 1(b).

The proposed method to obtain high voltage  $I_d$ - $V_{ds}$  characteristics is established on the Miller plateau of turn-on switching waveforms. To clearly show the Miller plateau and eliminate the impact of parasitic circuit elements, a large  $Rg_{on} = 1 \ k\Omega$  is chosen to slow down the turn-on switching speed. All power transistors in the H-bridge are GaN devices (GS66502B 650 V/7.5 A). The  $V_{gs}$  of DUT are measured by a 500 MHz passive probe (N2873A) and the  $V_{ds}$  is measured by a high voltage differential probe (N2790). A current probe (N2783B) is used to measure the  $I_d$ . The DC source voltage is set at 200 V, which determines the  $V_{ds}$  range in measured  $I_d$ - $V_{ds}$  characteristics. And  $I_d$  can be controlled by adjusting the duration of the first pulse  $t_{on}$  based on equation (1). Therefore, full current and voltage of DUT can be obtained. These setup will be implemented in both conventional DPT mode and unbiased DPT mode to get two sets of data, to investigate the influence of drain bias on device  $I_d$ - $V_{ds}$  characteristics in saturation region.

## Measurement results and error analysis

### Measurement results

Turn-on switching waveforms of the DUT measured in the unbiased DPT mode are shown in Fig. 2(a), where curve A, B, C and D respectively represent different switching waveforms ( $V_{gs}$ ,  $I_d$  and  $V_{ds}$ ) with incremental  $t_{on}$  from 500 ns to 2000 ns. The  $I_d$  and  $V_{gs}$  keep nearly constant while  $V_{ds}$  decrease during the Miller plateau so that different  $I_d$  and  $V_{ds}$  data with the same  $V_{gs}$  can be obtained in this region. For example, when  $V_{gs,ref} = 1.8$  V, it has an intersection with curve A ( $t_{on} = 500$  ns) and the corresponding  $I_d$  and  $V_{ds}$  point can be obtained, which is one measured point. As  $V_{gs,ref}$  has other intersections with different  $V_{gs}$  from curve B, C, and D, a set of measured points can be obtained, which consists an  $I_d$ - $V_{ds}$  curve with  $V_{gs} = 1.8$  V as shown in Fig. 2(b). By repeating this over a range of  $V_{gs,ref}$  values, the high voltage  $I_d$ - $V_{ds}^{ub}$  characteristics with different  $V_{gs}$  can be obtained. Correspondingly, if the switching waveforms are from conventional DPT, a high voltage  $I_d$ - $V_{ds}^b$  characteristics can be obtained.

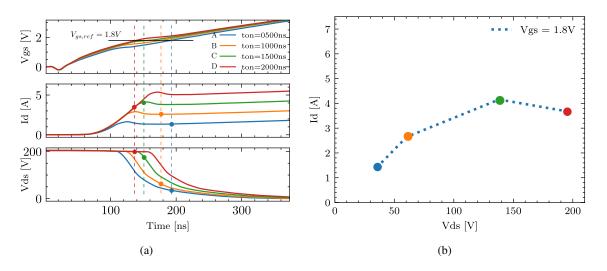


Fig. 2: High voltage  $I_d$ - $V_{ds}$  measurement principle. (a) Turn-on switching waveforms for different  $t_{on}$  from 500 ns to 2000 ns. (b)  $I_d$ - $V_{ds}^{ub}$  characteristics at  $V_{gs} = 1.8$  V.

The  $I_d$ - $V_{ds}$  characteristics measurement method using curve tracer is steady-state measurement, where the channel of DUT is completely formed before drain current flowing through it, which may not correspond to the real switching process of device and involves significant self-heating. While the proposed method is based on device turn-on switching transient, which follows a real dynamic  $V_{ds}$ ,  $I_d$  and  $V_{gs}$  trajectory of the DUT in hard-switching, with low self-heating. However, even with slow commutations the GaN device switching transients remain sensitive to parasitic circuit elements, and the junction temperature might still noticeably increase and influence the  $I_d$ - $V_{ds}$  data for high voltage and current values. Thus, it is necessary to discuss and quantify these impacts.

### Error analysis and compensation

There are several factors (e.g., measurement noise, parasitic circuit elements, device output capacitance and junction temperature) that can affect measured results, which will be discussed in the following parts.

#### Measurement noise

Accurate intersections of a fixed  $V_{gs}$  value and measured  $V_{gs}$  waveforms in Fig. 2(a) are significant in this method. However, measured  $V_{gs}$  waveforms are affected by measurement noise as shown in Fig. 3, which may interfere the location of intersections, leading to inaccurate  $V_{gs}$ ,  $V_{ds}$  and  $I_d$  values. The noise frequency is mainly above 60 MHz according to the signal spectrum analysis. A Butterworth filter with 60 MHz cut-off frequency is used to filter the high-frequency measurement noise based on the zero-phase filtering method. The filtering result is shown in Fig. 3(b). Note that all of the measured  $V_{gs}$ ,  $V_{ds}$  and  $I_d$  are filtered using this method to improve the accuracy of high voltage  $I_d$ - $V_{ds}$  characteristics.

#### Influence of parasitics parameters

The  $I_d$ - $V_{ds}$  characteristics represent the relation between the device channel current  $I_{ch}$  and the voltage drop on gate-source capacitance  $V_{Cgs}$ . However, the  $I_{ch}$  and  $V_{Cgs}$  cannot be directly measured in DPT due to the parasitic elements in device packaging as shown in Fig. 4(a). Therefore, the impact of these parasitic parameters on the difference between measured  $I_d$ ,  $V_{gs}$  and device internal  $I_{ch}$ ,  $V_{Cgs}$  should be discussed.

During the turn-on transient, the  $C_{oss} = C_{gd} + C_{ds}$  of the DUT will discharge and the corresponding  $I_{Coss}$  current cannot be measured by current probes. Hence, the  $I_{Coss}$  should be calculated to compensate measured  $I_d$  as equation (2) shown.

$$I_{ch} = I_d + I_{Coss} = I_d + C_{oss} \frac{dV_{ds}}{dt}$$
<sup>(2)</sup>

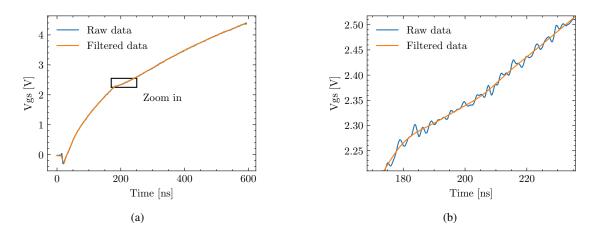


Fig. 3:  $V_{gs}$  waveform with and without filtering. (a)  $V_{gs}$  waveform in turning-on. (b) Zoomed-in  $V_{gs}$ .

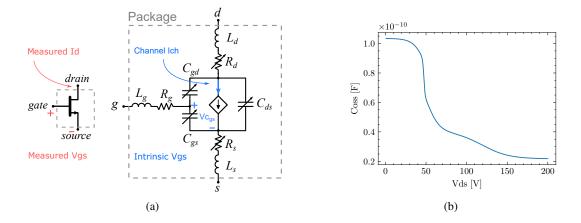


Fig. 4: Parasitic elements inside the device package. (a) Symbol and device parasitic elements of GaN-HEMTs. (b)  $C_{oss}$  -  $V_{ds}$  of GS66502B.

 $C_{oss}$  is a non-linear capacitance, which is  $V_{ds}$  voltage dependent. An accurate  $C_{oss}$  model of GS66502B is presented in [12] as shown in Fig. 4(b), which is used to calculate  $I_{Coss}$ .

As shown in Fig. 4(a), the measured  $V_{gs}$  is the potential between gate and source terminals including the voltage drop on the  $L_g$ ,  $L_s$  and  $R_g$ ,  $R_s$ . Moreover, the mutual inductance between power loop and gate loop  $M_p$  will also exert additional voltage drop on measured  $V_{gs}$ . These voltage drops should be compensated to get the  $V_{Cgs}$ . The impact of parasitic inductance  $L_g$ ,  $L_s$  and mutual inductance  $M_p$  can be neglected because the low  $\frac{dI_d}{dt}$  during Miller plateau and the value of  $L_g$  and  $L_s$  are at most several hundreds pico Henry [13]. As for the internal gate resistance  $R_g$ , the voltage drop is determined by the gate current  $I_g$  that can be calculated by equation (3).

$$I_g = \frac{V_g - V_{Miller}}{R_{gon}} \tag{3}$$

Where the output voltage of gate driver  $V_g$  is 6 V and the minimal  $V_{Miller}$  is about 1.5 V (based on measurement) and  $R_{gon}$  is 1 k $\Omega$ . So the maximum  $I_g$  is around 4.5 mA. According to the device model from manufacturer, the  $R_g$  is 225 m $\Omega$  so the voltage drop is around 1 mV, which can also be neglected. Hence, the difference between measured  $V_{gs}$  and intrinsic  $V_{Cgs}$  is the voltage drop on the  $R_s$ , which can be compensated based on equation (4).

$$V_{Cgs} = V_{gs} - (I_d + I_g)R_s \tag{4}$$

 $R_s$  is considered to be constant (14.3 m $\Omega$ ) because of the extreme low temperature sensitivity (0.1 m $\Omega/K$ )

based on the result in [13]. Consequently, the error between measured  $I_d$ ,  $V_{gs}$  and device internal  $I_{ch}$ ,  $V_{Cgs}$  can be compensated by the above method.

The comparison of the measured  $I_d$ - $V_{ds}$  characteristics with and without the error compensation are shown in Fig. 5. The influence of the measurement noise and parasitics parameters on the high voltage  $I_d$ - $V_{ds}$  characteristics are obvious in high current region.

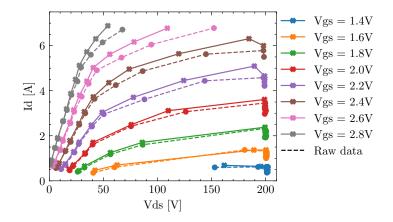


Fig. 5:  $I_d$ - $V_{ds}^b$  characteristics with and without error compensation from conventional DPT.

#### Self-heating of the DUT

During the measurement, the DUT will turn on and off twice as shown in Fig. 1(b). The turn-off switching speed is fast as a small  $R_{g_{off}}$  is used, which will not cause much switching losses. However, a large  $R_{g_{on}}$  is used to slow down the turn-on speed, which may cause noticeable self-heating.

The RC thermal SPICE model of GS66502B provided by the datasheet is adopted to estimate the junction temperature  $T_j$  during the measurement, which is shown in Fig. 6. Where the  $R_n$  and  $C_n$  represent the thermal resistance and capacitance of different layers in the device package, and the  $R_{CA}$  represents the thermal resistance between case and ambient. The  $T_j$  and  $T_c$  are the junction and case temperature respectively. The ambient temperature is set to 25 °C. The  $T_j$  can be calculated when the device power losses are imported into this model as the power source.

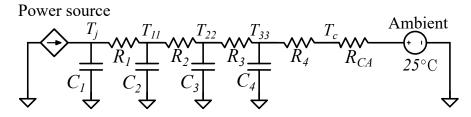


Fig. 6: RC thermal model simulation.

As shown in Fig. 7(a), only the second turn-on transient causes obvious switching losses and increased temperature. And the first turn-on loss can be neglected in both unbiased and conventional DPT mode because the first turn-on transient is zero current switching (ZCS). Hence, the increased  $T_j$  is mainly caused by the second turn-on transient, which is similar in unbiased model and conventional DPT mode. Note that the initial values of  $T_j$  at the second turn-on transient are different as a result of the heat accumulation from previous switching losses. This is due to the large thermal propagation time constant  $R_2C_2$ , which slows down the temperature propagation speed from junction to case. Anyhow, the maximum change of  $T_j$  is less than 7 °C, which validates that  $R_s$  can be considered as a constant resistance during the test.

Based on the processed  $V_{gs}$ ,  $I_d$ ,  $V_{ds}$  and  $T_j$ , a high voltage  $I_d$ - $V_{ds}^b$  characteristics with temperature distribution can be obtained in Fig. 7(b), where the temperature variation is small even in high voltage region, so the measured  $I_d$ - $V_{ds}$  characteristics can be seen as in constant temperature.

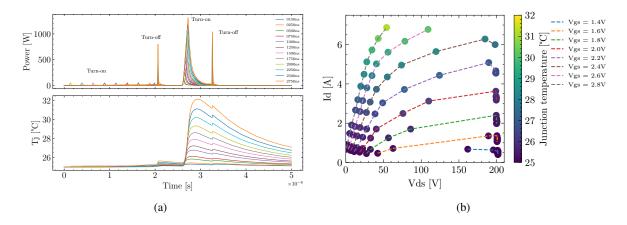


Fig. 7: Junction temperature and high voltage  $I_d$ - $V_{ds}^b$  characteristics from conventional DPT. (a) Power and  $T_i$  versus time. (b) Temperature distribution in  $I_d$ - $V_{ds}^b$  characteristics.

### Influence of drain bias on measured $I_d$ - $V_{ds}$ characteristics in saturation region

The high voltage  $I_d$ - $V_{ds}^{ub}$  characteristics constructed from the unbiased DPT mode are expected closer to the original device characteristics because there is no initial  $V_{ds}$  bias. Thus, the  $I_d$ - $V_{ds}^{ub}$  characteristics are compared to the simulation result from the manufacturer model, which are shown in Fig. 8(a). Note that the  $I_d$ - $V_{ds}$  characteristics of the manufacturer model is the same as that in the datasheet. The measured  $I_d$ - $V_{ds}^{ub}$  characteristics has a noticeable difference with it in the manufacturer model, which mainly represents as higher  $I_d$  in saturation region. Since the switching trajectory is mainly located on the saturation region and it is highly related to switching losses, it is reasonable to assume that in the real working condition the device switching losses are different with that predicted by simulation using the manufacturer model.

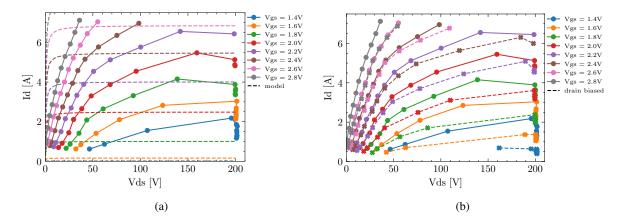


Fig. 8:  $I_d$ - $V_{ds}$  characteristics comparison. (a) Measured  $I_d$ - $V_{ds}^{ub}$  characteristics versus manufacturer model. (b) Comparison of  $I_d$ - $V_{ds}^{ub}$  and  $I_d$ - $V_{ds}^b$ .

Measured  $I_d$ - $V_{ds}^b$  and  $I_d$ - $V_{ds}^{ub}$  characteristics are compared in Fig. 8(b). A distinct decreased current is observed in the drain biased condition, which reveals the drain bias trapping effect on saturation region. This comparison shows a clear perspective that the drain bias trapping effect can affect device switching losses by changing the device switching trajectory.

Moreover, the device transfer characteristics from different measurement modes and manufacturer model are compared in Fig. 9. As shown in Fig. 9(a), the measured transfer characteristics has an negative shift compared with the manufacturer model (when  $V_{ds}$  is 10 V). On the other hand, the drain biased transfer characteristics at  $V_{ds} = 200$  V have a positive shift compared with the unbiased transfer characteristics. To quantify these shifts, the  $I_d$  is represented on the logarithmic axis as shown in Fig. 9(b). The  $V_{th}$  of device is determined when  $I_d$  is above 20 mA. A 0.4 V positive  $V_{th}$  shift is observed between the unbiased and

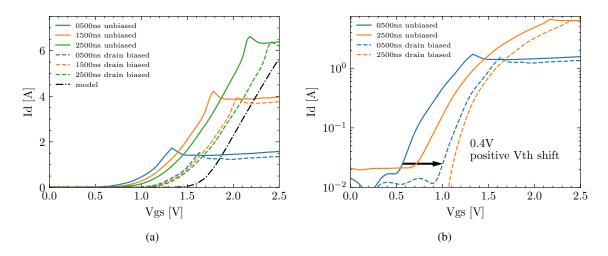


Fig. 9: Transfer characteristics comparison when  $V_{ds} = 200$ V. (a) Measured transfer characteristics versus manufacturer model. (b) Transfer characteristics with and without drain bias in logarithm scale.

biased transfer characteristics when the first turn-on pulse time  $t_{on} = 500$  ns. In addition, a slight positive  $V_{th}$  shifts are observed when  $t_{on}$  increases from 500 ns to 2500 ns in both biased and unbiased transfer characteristics. The positive  $V_{gs}$  bias induced trapping effects may contribute to this  $V_{th}$  shift since the  $t_{on}$  is positively correlated to the positive  $V_{gs}$  bias time during the first turn-on pulse as shown in Fig. 1(b). Additionally, the positive  $V_{th}$  shift of GaN-HEMTs under positive  $V_{gs}$  bias was reported in [14], [15].

It should be noted that the turn-on speed of the DUT is very slow for a GaN device due to the large turn-on gate resistance, hence, the overlapping of the  $V_{ds}$  and  $I_d$  waveforms is larger than that in the normal turn-on transient, which provides more opportunities for hot electrons trapping to occur in device structure. However, the hot electrons trapping and voltage biased trapping are coupled together in this measurement setup. Consequently, it is necessary to have the quantitative characterization for the hot electrons and  $V_{gs}$  bias trapping effect separately. The constructed  $I_d$ - $V_{ds}$  characteristics and the trapping effect will be considered in device modelling in our future work.

## Conclusion

This paper proposed a new method to evaluate the influence of current collapse effect on the  $I_d$ - $V_{ds}$  characteristics of GaN-HEMTs in high voltage region. The influence of measurement noise, parasitic circuit elements and junction temperature are considered and they are extracted to obtain the  $I_d$ - $V_{ds}$  characteristics representing the relation between channel current and gate source voltage. The  $I_d$ - $V_{ds}^b$  and  $I_d$ - $V_{ds}^{ub}$  characteristics are compared and the decreased current in high voltage region and positive  $V_{th}$  shift in transfer characteristics are observed. The future work will focus on device modelling based on the measured data, which will consider both of the voltage bias and hot electron trapping effect in the full  $I_d$ - $V_{ds}$  range to enhance the accuracy of simulated switching waveforms of GaN-HEMTs.

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